



 **WEXXAR BEL®**

**WF20H**

**FULLY AUTOMATIC HOT MELT CASE FORMER**

**EoL**

**END OF  
LINE**

# WF20H

## FULLY AUTOMATIC HOT MELT CASE FORMER

### WF20H WEXXAR'S INTUITIVE SMART EXPERIENCE

Wexxar's WISE System provides user-centric features which allows for easy machine operation, maintenance and troubleshooting.

## Industry Leading Reliable Automatic Case Forming

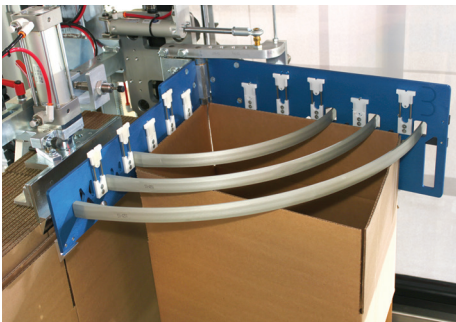
The WF20H fully automatic case former introduces a new level of refinement and performance and raises the standards for ease of use, case forming quality and reliability.

The WF20H features Wexxar Bel's patented Pin & Dome\* system ensures reliable and square case forming throughout the entire process. The machine is in full control of the case at all times, using positive force for all folding functions, ensuring cases are square and easily handling common imperfections found in corrugated boxes. This makes the WF20H perfect for applications with lighter or recycled corrugated.



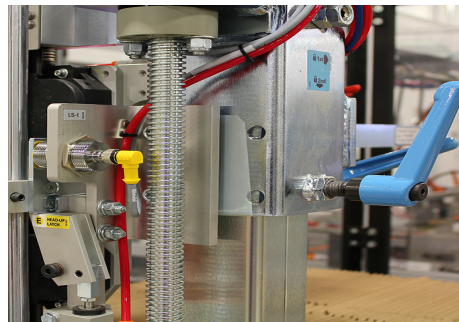
\*US. Patent No 7,766,808 & 7,422,552

### ABOUT WF20H



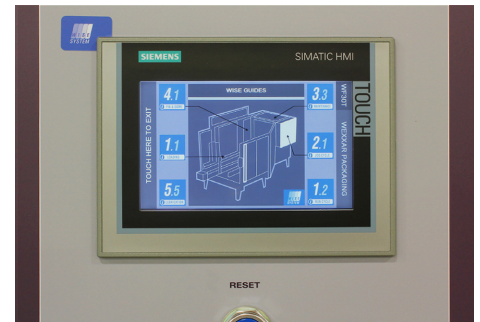
#### RELIABLE AND REPEATABLE PERFORMANCE

Wexxar's patented Pin & Dome technology mechanically captures and positively squares each case with precision and reliability unmatched by any other system.



#### EASY MACHINE SETUP AND CASE SIZE CHANGE

User-friendly pictorial guides and tool-less color coded labels and handles for convenient setup and size changes.



#### USER-FRIENDLY TOUCH SCREEN

Allows for easy control and monitoring of machine and glue patterns.

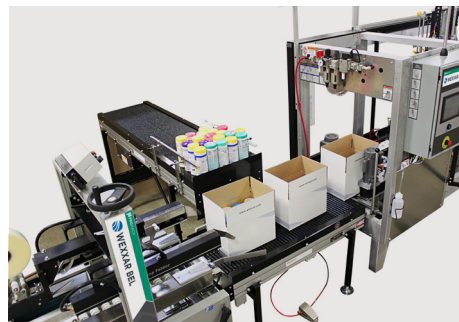
### COMPLETE SOLUTION

FULLY AUTOMATE YOUR PACKAGING LINE WITH THESE FORMING AND PACKING SOLUTIONS.



#### BEL 270 CASE SEALER

Compact fully automatic top and bottom glue case sealer provides a rugged and reliable solution for high volume 24/7 operation.



#### PRODUCT AND CASE DELIVERY CONVEYORS

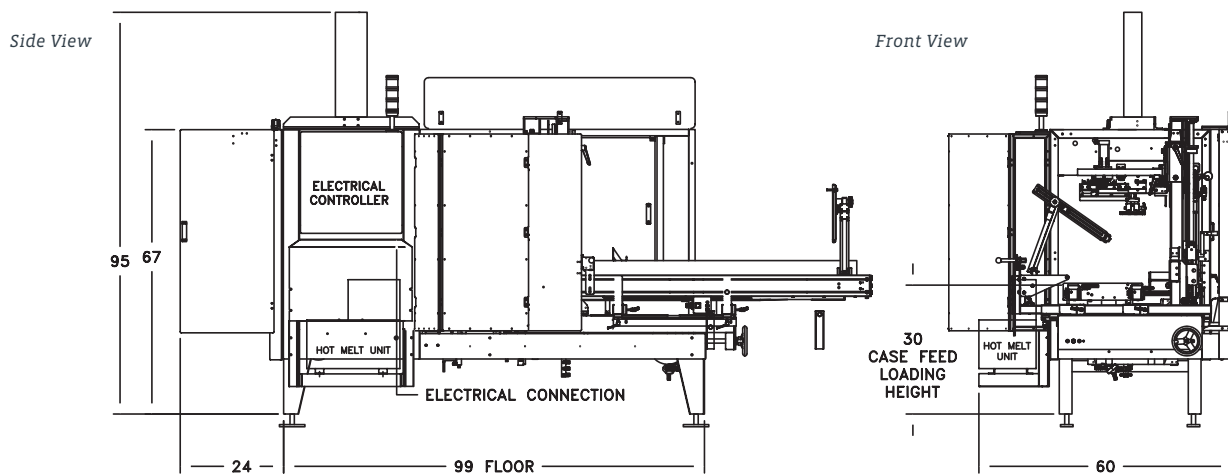
Case and product delivery conveyors can be customized and interfaced with Wexxar Bel automatic case erectors and sealers to create optimized form, pack and seal packaging lines.



#### WRC CONVEYOR

The WRC case settling conveyor allows for over packing by providing an efficient and effective solution to both transport and settle product simultaneously.

## CONFIGURATION



### STANDARD FEATURES

- Pin & Dome case opening technology for an ultra-reliable, ultra-square case opening
- User-friendly touch screen to control and monitor the machine
- Fully interlocked guard doors allow easy and safe machine access during set-up and maintenance
- Tool-less, color coded size changeover in under 7 minutes with user-friendly on machine pictorial guides

### OPTIONAL MODIFICATIONS

- Modifications for undersized or oversized cases
- Enviroguard washdown options available

- Additional guarding packages
- Gap Flap or other case style modifications
- Integration of on-demand or other hot melt systems
- Custom voltages

### OPTIONAL ACCESSORIES

- Machine Management with tri-light beacon for case jam and hot melt monitoring
- Machine Leg Casters
- Digital Dial Indicators for easy size change
- External Interface Port with power outlet
- Auxiliary Start/Stop/E-Stop Panel

## PRODUCT SPECIFICATIONS

<b>Machine Weight</b>	1650 lbs
<b>Machine Dimensions</b>	180" L x 73" W x 95" H at maximum case size adjustment
<b>Air</b>	28 SCFM; 1.40 cu. ft. per cycle at 90 p.s.i.
<b>Electrical</b>	240VAC, 1 Phase, 60Hz 17.9 A 480VAC, 1 Phase, 60Hz 10.4 A (other voltages available)
<b>Speeds</b>	Up to 20 cases per minute

Specifications are subject to change without notice.

\*Expanded range may require tools or change parts. Certain combinations of length, width, and height may require optional modifications. Contact your representative with your exact case specifications.

## CASE SIZE RANGE

Standard Range	LENGTH	WIDTH	HEIGHT
<b>Minimum</b>	7 1/4" 184 mm	7 1/4" 184 mm	6" 150 mm
<b>Maximum</b>	18" 457 mm	14" 356 mm	15" 381 mm

*Under and Oversized model available.*

Expanded Range	LENGTH	WIDTH	HEIGHT
<b>Minimum</b>	7" 178 mm	6" 150 mm	5" 127 mm
<b>Maximum</b>	24" 610 mm	17" 432 mm	16" 407 mm



At Wexxar Bel, corrugated container packaging applications are limited only by the imagination. Our Wexxar case formers and case sealers have been installed in nearly 40 countries and consistently bring customers the lowest cost of ownership and the highest standards of safety. Wexxar also offers the BEL line of corrugated box sealers, tapers, and packing systems as well as the IPAK line of tray and bliss formers, stackers, and sealers systems. As part of the ProMach End of Line business line, Wexxar helps our packaging customers protect and grow the reputation and trust of their consumers. ProMach is performance, and the proof is in every package.

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